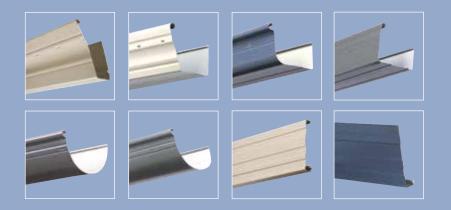


PRODUCT BROCHURE



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CEO MESSAGE

MR DON ANDERSON CEO OF ACE GUTTERS PTY LTD

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater products.

Established in 1953 our philosophy has been to adapt and evolve within a changing marketplace, through product innovation and design, manufacturing techniques and technological advancements.

To this end Ace Gutters recently undertook the significant capital investment of purchasing a state of the art Bronx International Continuous Coil Coating Line

This Continuous Coil Coating Line located at our head office at Mortdale NSW has allowed Ace Gutters to design and introduce to the marketplace a new pre painted steel product called DURAKOTE® a product that we believe will set a new industry benchmark and that has been specifically designed for the rainwater products industry.

DURAKOTE® is supported by a Rainwater Products Warranty of 20 years.

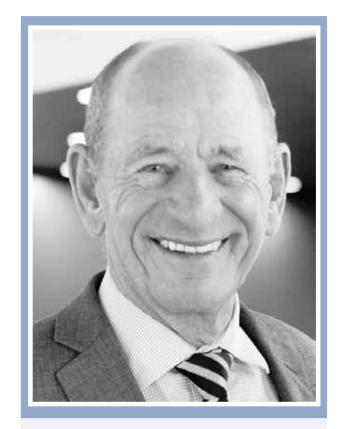
Ace Gutters are also proud to announce that DURAKOTE® has been endorsed and licensed by the Australian Made Campaign as being AUSTRALIAN MADE & OWNED.

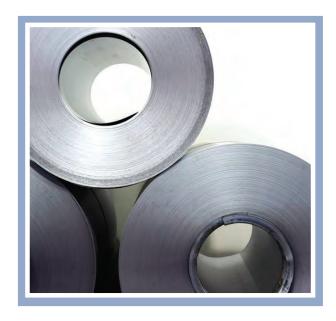
Ace Gutters can now ensure a quality process from the painting of our steel, to the slitting of coil, rollforming of our rainwater products, powder coating of our fittings, storage and transportation of our finished product.

In summary Ace Gutters now offer the market a new and improved pre painted steel product which is fully supported with the relevant technical data, product specification sheets and individual product warranties

Ace Gutters remain at the forefront of the rainwater products industry and will continue to look at new and innovative ways of meeting and exceeding market expectations.

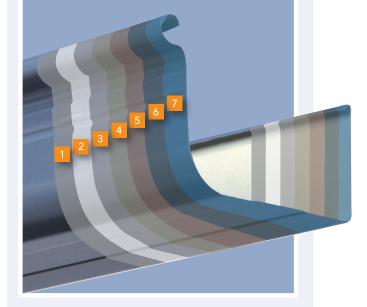
Don Anderson CEO







- 1 Backing Coat (Nominal 6 µm)
- 2 Corrosion Resistant Primer
- 3 Corrosion Resistant coating
- AluZinc (Aluminium Zinc Alloy Coated Steel) AZ150
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm)
- 7 Finish Coat (Nominal 20µm)





DURAKOTE® is a painted steel product that has been designed specifically for the rainwater products industry.

DURAKOTE® is a highly durable painted steel product offering superior corrosion resistance, allowing it to withstand Australia's harsh weather conditions.

For this reason DURAKOTE® is supported by a 20 year Rainwater Products Warranty, covering gutter, fascia and downpipe.

THE SUBSTRATE

DURAKOTE® is manufactured from the world's most recognised steel substrate Aluzinc (Al-Zn 55%), a substrate that complies with the Standard ASTM A792M.

Aluzinc is a substrate that was developed in America during the 1960's by a company called Bethlehem Steel.

Their research focused on the range of aluminium/zinc binary alloys and its effects on corrosion resistance when applied to steel.

Both laboratory and long term outdoor exposure tests showed that the alloy which gives optimum corrosion resistance is 55% aluminium, 43.4% zinc and 1.6% silicon.

THE PAINT FINISH

DURAKOTE® also offers a superior paint finish, using a high quality polyester paint with an oven baked finish that resists peeling and flaking.

This allows Ace to guarantee to its customers a product that not only offers a modern and fresh look to a home, but also a product that will last for many years to come.

Utilising state of the art paint technology DURAKOTE® paint finish has been designed to meet Australian Standard AS2728.



ACE GUTTERS IS PROUD TO INTRODUCE TO THE AUSTRALIAN RAINWATER PRODUCTS INDUSTRY DURAKOTE®.

OUR COLOUR CHOICE

DURAKOTE® is available in a wide variety of colours, and will match any steel roofing colour available in the marketplace today.

Due to DURAKOTE® advanced coating system and superior grade substrate (AZ150) Ace Products are compatible with any painted steel roof.

PROVEN EXPERIENCE

With over 60 years experience in the rainwater products industry, specialising in the manufacturing of gutters, fascia, downpipes, accessories and with continual improvement in manufacturing techniques, product innovation, research and development you can be confident DURAKOTE® is a product that "we believe will set a new industry benchmark."

AUSTRALIAN MADE & DWNED

Established since 1953 Ace Gutters is a wholly owned Australian company.

From our manufacturing plants in NSW & Victoria, we control the entire production process. This includes painting, slitting, rollforming, die casting, powder coating, storing and transporting our products.

For these reasons we have gained the recognition and support of the Australian Made Campaign and are proud to exhibit and promote the Australian Made & Owned logo on gutter, downpipe, fascia, fascia cover, barge soaker and valley produced by DURAKOTE®.

You the customer can be proud to have purchased a product from an Australian owned business that has for many years utilised the skills and experience of the local community.



Choose Ace products made from DURAKOTE® and you will know that you are making a wise investment, purchasing a high quality Australian made product backed with an Ace Gutters 20 year warranty.

INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURAKOTE®.

Copper pipes and lead flashings should not come in direct contact with DURAKOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURAKOTE® or Aluzinc.

PROTECTIVE PLASTIC FILM

DURAKOTE® is protected with a protective polyethelene strippable film to ensure your product is protected during the manufacturing & distribution process. The film is easily removable & manufactured from recyclable material.

This protective film must be removed prior to installation and to ensure that the protective film is easily removed please endeavour to ensure that the product is not left in direct sunlight or heat during the warmer months.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets, nails be swept away and washed from the gutter, roof at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURAKOTE® comes into contact with Acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all gutter, fascia & downpipes. Product warranties are void if corrosion occurs as a result of contamination.



ACE QUAD

FLOW RATE:

Volume in 1m length 1.5 litres / second. 6.2 litres measured to overflow holes.

EXTERNAL BRACKET



NSW • ACT • VICTORIA

ACE QUAD 115MM DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

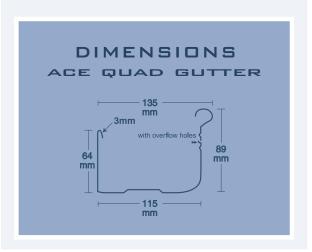
ACE QUAD DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

ACE QUAD 115MM PLAIN

Available Slotted & Unslotted

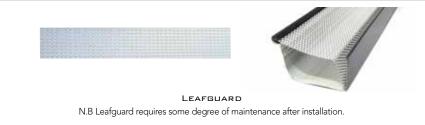








METAL FASCIA 1□MM AND 5MM QUAD OVERFLOW NOZZLE SUSPENSION CLIP ACE SPACER CLIP





STEEL FASCIA



NSW • ACT • VICTORIA

STEEL FASCIA DURAKOTE® 25% GLOSS

White, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

STEEL FASCIA PLAIN - Custom Cut Only

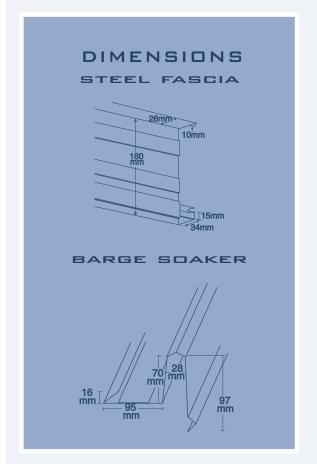
BARGE SOAKER DURAKOTE® 80% GLOSS

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

BARGE SOAKER DURAKOTE® 25% GLOSS

Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

BARGE SOAKER PLAIN





BARGE SOAKER



FASCIA COVER



INTERNAL 90° ANGLE ON FASCIA

COVER

NSW • ACT • VICTORIA

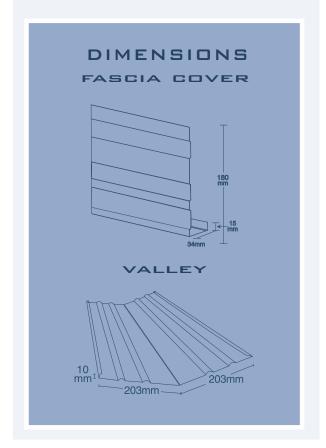
FASCIA COVER DURAKOTE® 25%

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

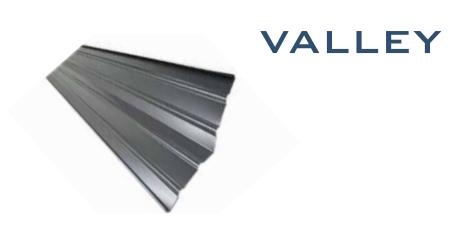
VALLEY DURAKOTE®

Slate Grey, Ebony, Monolith, Tuscan Red.

VALLEY PLAIN







FOLDED FASCIA COVER



HALF ROUND

FLOW RATE:

Volume in 1m length with overflow holes

1.5 litres / second.

2.5 litres / second without overflow holes.

6.48 litres measured to overflow holes.

7.16 litres measured to back of gutter.



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HALF ROUND DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

HALF ROUND DURAKOTE® 25% GLOSS

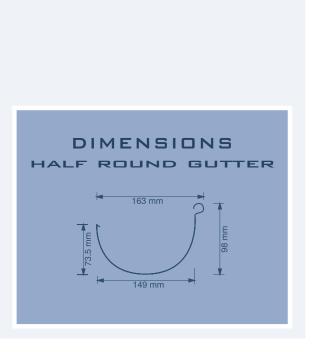
Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

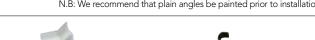
HALF ROUND PLAIN

Available Slotted & Unslotted

Custom Cut Only









EXTERNAL BRACKET
(COLOUR SCREWS SUPPLIED)



INTERNAL 45° ANGLE

ANGLE CUTTING TEMPLATE (SUPPLIED WITH ORDER)



STOP END



100 x 50mm Nozzle



100 x 75MM Nozzle



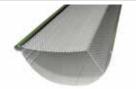
HALF ROUND OVERFLOW NOZZLE

90mm/100x50mm/100x75mm



90mm Round Nozzle





LEAFGUARD FOR HALF ROUND

N.B Leafguard requires some degree of maintenance after installation.



ROUNDLINE

FLOW RATE:

Volume in 1m length with overflow holes 1.5 litres / second. 2.5 litres / second without overflow holes. 6.32 litres measured to overflow holes. 7 litres measured to back of gutter.

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ROUNDLINE DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

ROUNDLINE DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

ROUNDLINE PLAIN

Available Slotted & Unslotted

Custom Cut Only





EXTERNAL 90° ANGLE

INTERNAL 90° ANGLE

EXTERNAL 45° ANGLE

N.B: We recommend that plain angles be painted prior to installation







CONCEALED SUSPENSION BRACKET



OVERSTRAP BRACKET



TIMBER FASCIA SUSPENSION CLIP



STOP END



METAL FASCIA SUSPENSION CLIP



90mm Round Nozzle



100 x 50mm Nozzle



100 x 75mm Nozzle



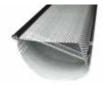
ROUND OVERFLOW NOZZLE 90MM/100x50MM/100x75MM



ANGLE CUTTING TEMPLATE (SUPPLIED WITH ORDER)

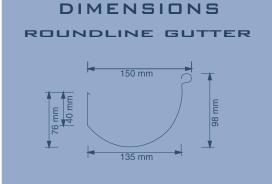






LEAFGUARD FOR ROUNDLINE

N.B Leafguard requires some degree of maintenance after installation.





NU-LINE

FLOW RATE:

Volume in 1m length 5 litres / second. 12.6 litres measured to overflow holes.



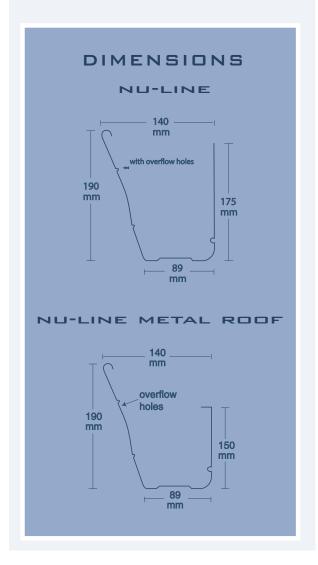
NSW • ACT • VICTORIA

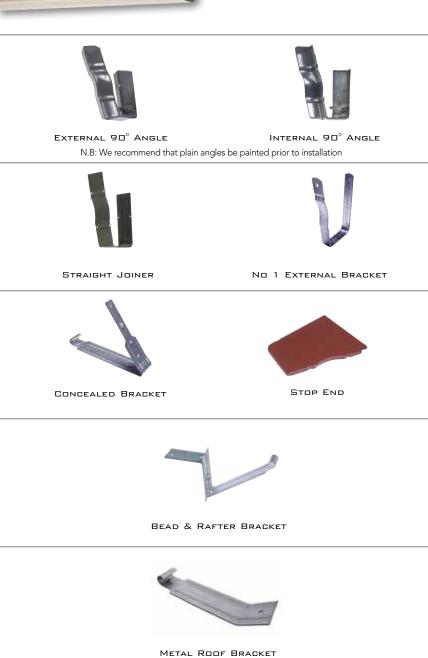
NU-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Slate Grey, Iron Grey.

NU-LINE PLAIN

Slotted Only





LEAFGUARD

N.B Leafguard requires some degree of maintenance after installation.



MINI-LINE

FLOW RATE:

Volume in 1m length 2.5 litres / second. 7.3 litres measured to overflow holes.



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MINI-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

MINI-LINE DURAKOTE® 25% GLOSS

Ebony, Rivergum, Monolith

MINI-LINE PLAIN

Slotted Only





EXTERNAL 90° ANGLE INTERNAL 90° ANGLE EXTERNAL 45° ANGLE N.B: We recommend that plain angles be painted prior to installation



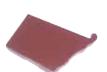
INTERNAL 45° ANGLE



EXTERNAL BRACKET (PAINTED)



OVERSTRAP BRACKET



STOP END



CONCEALED BRACKET



METAL FASCIA SUSPENSION CLIP



TIMBER SUSPENSION CLIP

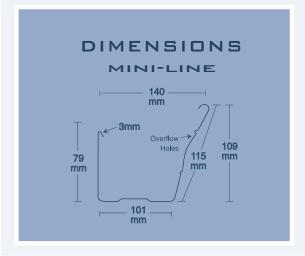


MINI-LINE ERECTION BRACKET



LEAFGUARD

N.B Leafguard requires some degree of maintenance after installation.





SQUARE-LINE

FLOW RATE:

Volume in 1m length 1.5 litres / second. 6.4 litres measured to overflow holes.



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SQUARE-LINE DURAKOTER 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

SQUARE-LINE DURAKOTE® 25% GLOSS

Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Mountain Blue, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

SQUARE-LINE PLAIN

Available Slotted Only

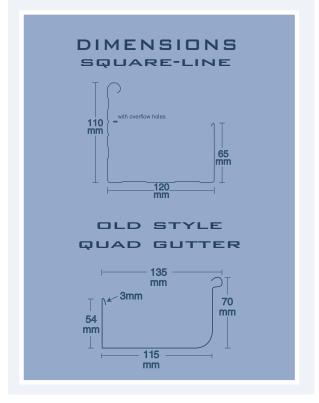
OLD STYLE QUAD DURAKOTE®

All Ace Colours. (NSW & ACT only)

Available in Classic & Exclusive Colours 80% only Unslotted Only

OLD STYLE QUAD PLAIN (NSW & ACT only)

Available Unslotted Only





OLD STYLE QUAD

Only available in NSW & ACT.







ROLLFORM DOWNPIPE

100 x 50mm

FLOW RATE:

100 x 50mm Volume in 1.8m length 9 litres. Flow Capacity 3.5 litres per second.



NSW * ACT * VICTORIA

100 x 50mm & 100 x 75mm Rollform DOWNPIPE DURAKOTE® 80% GLOSS

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

100 x 50mm & 100 x 75mm Rollform DOWNPIPE DURAKOTE® 25% GLOSS

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

100 x 50MM & 100 x 75MM ROLLFORM DOWNPIPE PLAIN

100 x 50mm Rollform 100 x 50mm Rollform 100 x 50mm Nozzle ASTRAGAL OFFSET ADJUSTABLE 1400mm 100 x 50mm Offset GARAGE OFFSET - VIC ONLY NB: We recommend that plain fittings be painted prior to installation.

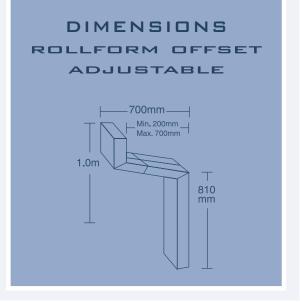
ROLLFORM DOWNPIPE

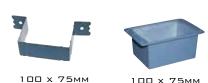
100 x 75_{MM}



FLOW RATE:

100 x 75mm Volume in 1.8m length 13.5 litres. Flow Capacity 4.4 litres per second.





ROLLFORM ASTRAGAL





1ПП х 75мм



100 х 75мм ROLLFORM OFFSET

NB: We recommend that plain fittings be painted prior to installation.



90MM ROUND DOWNPIPE

FLOW RATE:

90mm Round Downpipe Volume in 1.8m length 11.44 litres. Flow Capacity of 90mm 4.2 litres per second.

NSW • ACT • VICTORIA

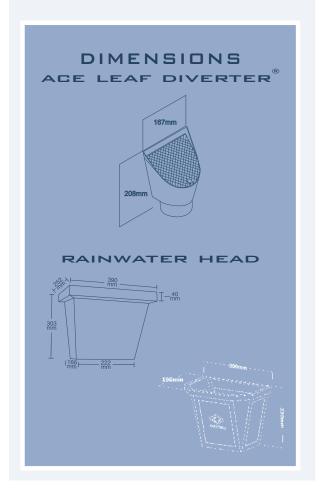
90mm Round DownPipe DURAKOTE® 80% GLOSS

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

90MM ROUND DURAKOTE® 25% GLOSS

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

90MM ROUND DOWNPIPE PLAIN





RAINWATER HEADS & LEAFGUARDS

LEAFGUARD PAINTED 25% GLOSS & PLAIN

Slate Grey, Mountain Blue, Ebony.

AGE LEAF DIVERTER® & RAINWATER HEADS. All Ace Colours & Plain.



ACCESSORIES



NEW COMMERCIAL PRODUCTS AVAILABLE

- 200MM 400MM HALF ROUND GUTTER
 - 100mm 200mm SQUARE
 - 100mm 300mm Round DownPipe

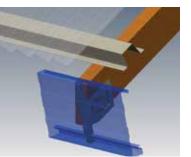
AVAILABLE IN DURAKOTE, PLAIN ALUZING, STAINLESS 304, STAINLESS 316, COPPER AND COASTAL

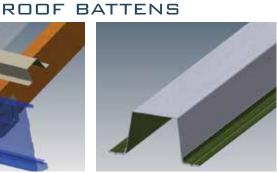


LARGER HALF ROUND GUTTER

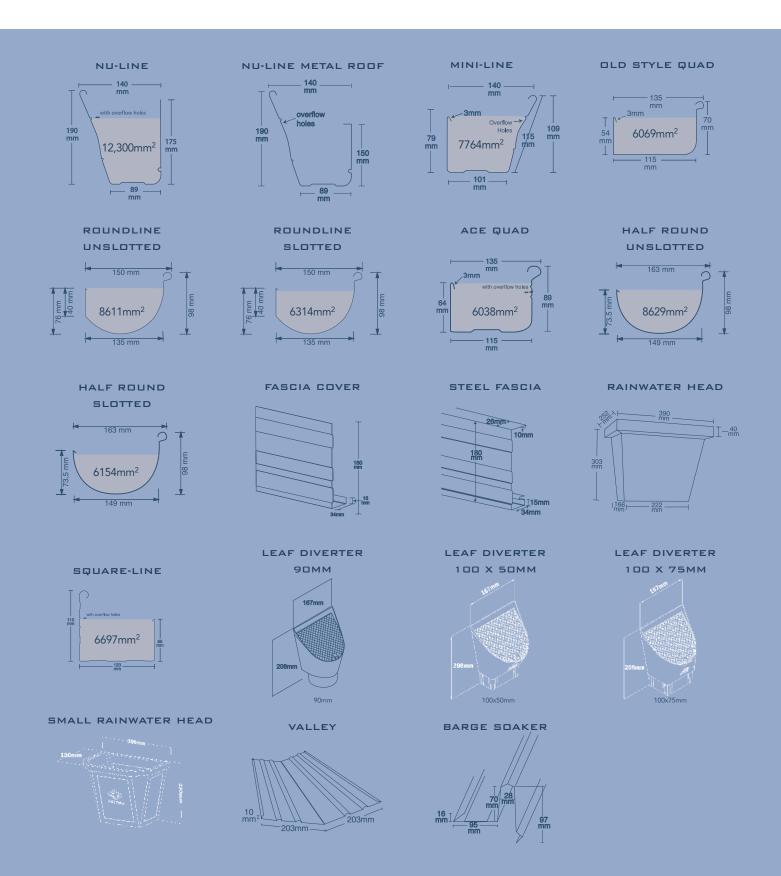








DIMENSIONS OF OUR PRODUCTS

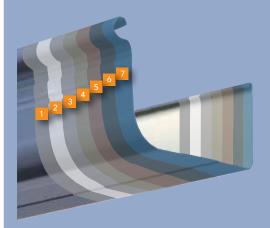




PREMIUM PRODUCTS

Severe Coastal and Industrial Environments can have corrosive effects on buildings. That's why Ace Gutters now manufactures Premium Products from DURAKOTE® Ultra-Coastal Steel for severe coastal and industrial environments. DURAKOTE® Ultra-Coastal is supported by a 15 year rainwater product warranty on Gutter & Fascia. Protect your home with materials that are aesthetically designed and built to last in corrosive environments.

DURAKOTE® ULTRA-COASTAL SUBSTRATE



- Backing Coat (Nominal 10μm)
- 2 Corrosion Resistant Primer
- 3 Corrosion Resistant Coating
- 4 AluZinc (Aluminium Zinc Alloy Coated Steel
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm both sides)
- 7 Finish Coat (Nominal 20µm)

✓ ULTRA-COASTAL 100m - 200m from breaking surf.



SEVERE COASTAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of salt or salt spray in the air. These conditions are found approximately within 100 to 200 metres from breaking surf.

✓ ULTRA-COASTAL 100m - 200m from severe source of industrial emissions.



SEVERE INDUSTRIAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of industrial chemicals. These areas are found approximately 100 to 200 metres from the source of severe industrial corrosive emissions.



PREMIUM PRODUCTS

PRODUCT RANGE

Ace Gutters Premium Products are available in our three most popular gutter profiles Ace Quad, Half Round & Roundline. Steel Fascia also available.

PREMIUM ACCESSORIES

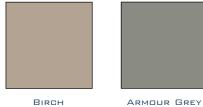
To compliment the premium product range Ace Gutters have produced a range of Premium Accessories. These accessories are made from zinc diecast which are conversion coated with chromate, chemically cleaned and then primed using Interpon MetaPrep™ Gold, a powder coating treatment designed as a barrier primer and surfacer for chemical and salt spray resistance. Powdered paint is applied as a top coat which is then oven baked onto the product resulting in a quality finish that ensures maximum durability in severe coastal and industrial environments.

PRODUCT AVAILABILITY CHART

PRODUCT	DURAKOTE® ULTRA-COASTAL STEEL
Ace Quad	<u>~</u>
Half Round	
Roundline	
Steel Fascia	<u>~</u>

PREMIUM PRODUCTS COLOUR CHART





N.B These are approximate printed colours.

PREMIUM PRODUCTS



Ace Gutters have all the accessories available in Ace Quad, Half Round, Roundline, Steel Fascia.

ACE COLOUR RANGE

ACE EXCLUSIVE COLOURS



HIGH GLOSS

LOW GLOSS

HIGH GLOSS/LOW GLOSS

LOW GLOSS ONLY



WHITE



FEDERATION GREEN



BROWN



ACE CLASSIC COLOURS



HERITAGE RED





MERINO



JASMIN BROWN





ACE STYLISH COLOURS



TERRITORY



COVENTRY



Dusk







GULL GREY



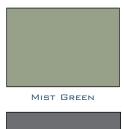
ARMOUR GREY



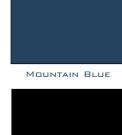
GULF



MANTEAL







EBONY





ACE PLUMBING SUPPLIES

TRADE & PUBLIC

We also have a self plumbing service store in NSW with a range of products to complete your bathroom, laundry and kitchen including stainless steel sinks, laundry tubs, basin and vanity units, Caroma toilet suites, Dux, Rheem and Rinnai Instantaneous Water heaters, fashion tapware, mixers, Euro Appliances - Ovens, Cook tops, Range hoods, Microwave and Dishwashers.

Ace Gutters is a valued Plumbtec Member aiming to be your one-stop bathroom, kitchen and plumbing supplies shop.







EXCEL® TAPWARE COLLECTION

WIDE RANGE AVAILABLE



Ace Gutters Plumbing Division has designed and produced its own quality decorative tapware and bathroom accessories – The EXCEL® Tapware Collection. This range of tapware and bathroom accessories will enhance any project from your domestic home package to architecturally designed commercial estates.

The EXCEL® Tapware Collection range includes EXCEL® Project Tapware, EXCEL® Classic MKII Mixers, EXCEL Plus® Lever Tapware, EXCEL Plus® Deluxe Tapware & Bathroom Accessories, EXCEL Executive® Tapware & Bathroom Accessories and EXCEL® Elite Tapware and Accessories.

A superior and quality endorsed product the EXCEL® Tapware Collection is manufactured to watermark licence # WMKA21061 and conforms to AS3718 performance & AS3662-AS/NZS 6400:2003 water saving.







OUR COMMITMENT TO CUSTOMER SERVICE





WE ARE FULLY COMMITTED TO MEETING THE NEEDS OF OUR CUSTOMERS BY PROVIDING QUALITY PRODUCTS, RELIABLE SERVICE AND VALUE FOR MONEY.

At Ace Gutters we value:

HONESTY AND INTEGRITY:

Being ethical in our relationship with customers, suppliers and staff.

MUTUAL RESPECT:

Building solid working relationships through trust, teamwork and faith in each other's ability.

ACCEPTANCE OF CHANGE:

The ability to adapt and evolve with the changing market place through product innovation, manufacturing techniques and technological advancements.

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater goods, offering complete systems of guttering and drainage. We are a Plumbtec member and have a large self-service site and a complete range of bathroom, kitchen and plumbing supplies. We have branches in Sydney and Melbourne and can supply to the Eastern States.



NISW



VICTORIA



NOWRA





NSW

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